

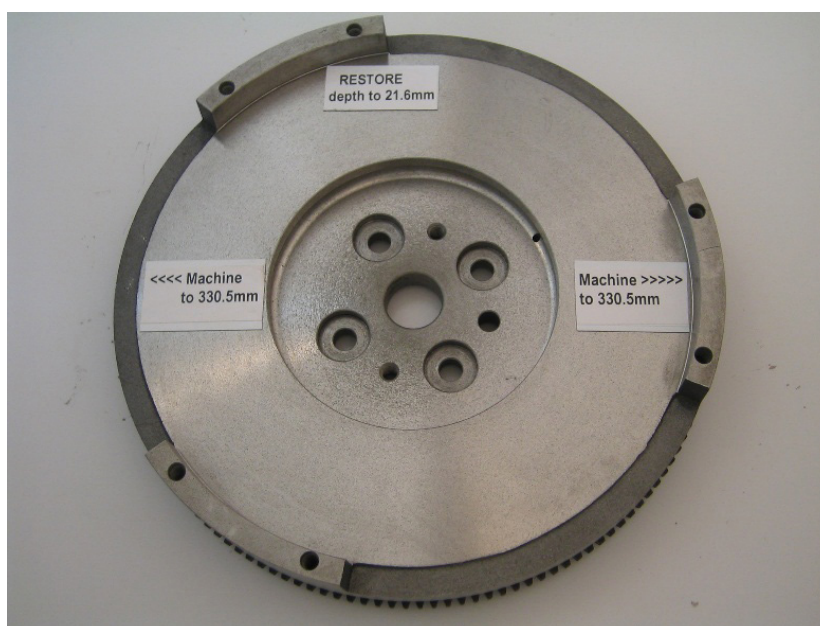


TSB - JD02

Models applicable > John Deere 2140 to 3140

Details > with 320mm Sachs lever type assembly
Ag Clutch Part Number > 132 2701 JD-HD

CLUTCH UPGRADE USING 320mm REPLACEMENT



As shown above, the cover mounting surface of the flywheel must be increased to accommodate the larger clutch.

The original diameter = 326.0mm must be machined out to the new diameter of 330.5mm

The flywheel depth must also be restored to 21.6mm (.850 > in) as per the original specification.

The cover locating studs must be re-fitted using Loctite or a similar retaining compound.

The replacement diaphragm assembly requires a longer bolt set:

Ag Clutch part number > 133 2701 JD-BS

LEADING BRANDS

